



Dart Aerospace Ltd.
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647.7351

Job Sheet 216802



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/20

Job Tracking No:

Due Date: 12/31/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM / IPP REV:B 20.07.06 AS PER DWG
REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 1 - SCH-S		
120	QC 4	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 4 - SCH-B		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 3 - SCH-B		
135	DC - 1 - B4B	1 pcs	12/31/20	12/31/20	0.00	0.00	DC - SCH-B		
140	QC 21 - FG	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 21 - FG - SCH-B		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7351

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314216
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314317
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	N/A
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5321343
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5323215
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5311548
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5311551
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5242343
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5318705
NAS6604-66	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5318991



Container No: S323525



Part: 647.7351

Job No: 216802

Serial No/Batch: S323525

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

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Y

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	24	0
	600.0991	1	24	0
	600.1012	1	2	0
	601.2045	1	40	0
	647.1701	2	4	0
	647.2510	4	22	0
	647.2511	4	25	0
	MS21042L4	4	1,127	0
	NAS1149F0463P	8	1,103	0
	NAS6604-66	4	43	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					